

# *Model* **DS** *Elrod*

## **LIST OF PARTS**

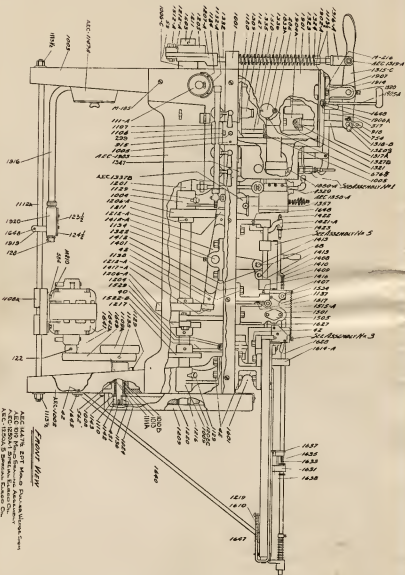
**LUDLOW TYPOGRAPH COMPANY**

**2032 Clybourn Avenue • • Chicago 14, Illinois**

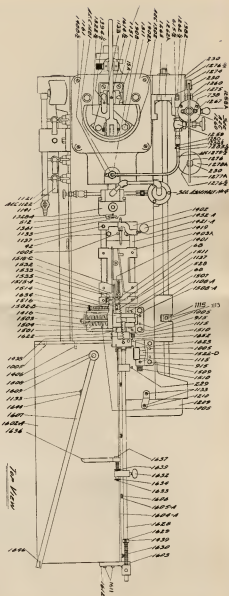
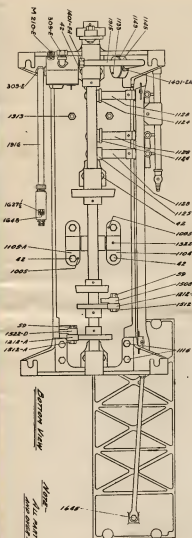
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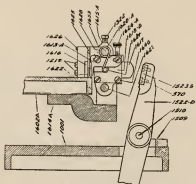


**LIST OF PARTS  
FOR  
MODEL DS ELROD**



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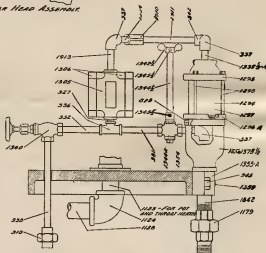




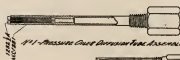
No. 3-Cutter Head Assembly



No. 5-Puller Wedge Assembly



No. 4-Water Circulation Assembly



No. 1-Pressure Oil Distribution Tube Assembly

ABC  
1800  
D.S.



No. 2-Catch Valve Assembly

# MAIN FRAME

Part No.	Name of Part
EC1001	Main Frame (Table) .....
AEC1002	Right Hand Leg .....
EC1003	Left Hand Leg .....
	Leg Screw (use EC1116) .....
EC1004	Cam Shaft Bearing Bracket (Center) .....
	Cam Shaft Bearing Bracket Screw (use 42) .....
EC1005	Dowel Pin .....
EC1006C	Main Shaft Bearing Bracket .....
EC1008	Condulet Screw .....
EC1009	Cam Shaft Bearing Bracket (Right) .....
	Cam Shaft Bearing Bracket Screw (use 42) .....
EC1010B	Drive Shaft Bushing .....
EC1013	Drive Shaft Bushing Collar .....
EC1024	Set Screw .....
EC1112A	Leg Brace .....
EC1116	Leg Screw .....
AEC1903	Table Apron .....

When ordering parts, always give serial number of the machine.

# GAS HEATING AND DRIVING MECHANISM

Part No.	Name of Part
AEC1019	Mold Sealing Plate Assembly (See Assembly, page 14)
EC1104A	Puller Slide Lever Shaft Bracket (Front)
EC1105A	Puller Slide Lever Shaft Bracket (Rear)
	Puller Slide Lever Shaft Bracket Screw (use 42)
	Puller Slide Lever Shaft Bracket Dowel (use EC1005)
EC1106	Manifold Bracket
	Manifold Bracket Screw (use 915)
	Manifold Bracket Dowel (use EC1005)
EC1107	Manifold Clamp
	Manifold Clamp Screw (use 299)
EC1108A	Motor Table
EC1109A	Drive Shaft Pulley
	Drive Shaft Pulley Set Screw (use EC1138)
EC1110	Drive Pinion
	Drive Pinion Dowel (use EC1612)
EC1111A	Drive Shaft
EC1113	Motor Table Adjusting Collar
EC1113½	Hexagon Nut
EC1115	Motor Table Adjusting Collar Set Screw
EC1116	Leg Screw
EC1120	Pot and Throat Heater Washer
EC1121	Gas Manifold
AEC1122	Pot, Throat & Mouth Heater Mixer Assembly (each)
EC1123	Pot and Throat Heater Nipple (each)
EC1124	Pot and Throat Heater Elbow (each)
EC1125	Mouth Heater Elbow
	Mouth Heater (use EC1347—½" Nipple x 3½ Lg.)
EC1127	Pot and Throat Heater (each)
EC1128	Pot, Throat & Mouth Heater Pipe (each)
EC1129	Drive Shaft Grease Cup
EC1132A	Motor Switch Guard
EC1133	Round Head Screw
EC1134	Puller Slide Cam Lever Shaft
	Puller Slide Lever Shaft Set Screw (use EC1322)
EC1136	Drive Pinion Key
EC1137	Puller Slide Support Set Screw
EC1138	Square Head Set Screw
EC1141	Torch Burner Connection
EC1142	Drive Pinion Flange (right)
EC1143	Drive Pinion Flange (left)
EC1145	Motor Switch Box
AEC1147A	Condulet Assem.
EC1149	Motor Switch Box Cover
EC1151	Long Fillister Head Screw
EC1161	Round Head Screw



# GAS HEATING AND DRIVING MECHANISM (continued)

Part No.	Name of Part
EC1184	Motor Switch Guard Screw No. 8-32 x $\frac{3}{8}$ " .....
EC1401EA	$\frac{1}{2}$ " No Thread Connector .....
EC1915	Motor Switch Conduit .....
EC1916	Motor Conduit .....
EC1919	Unilet Clip .....
EC1920	Rectangular Unilet .....

# CAM MECHANISM PARTS

Part No.	Name of Part
AEC1201	Cam Shaft Assembly (See Assembly, page 14)
EC1201	Cam Shaft
EC1203	Cam Shaft Collar
EC1204	Material Clamp Cam
	Material Clamp Cam Roll (use EC1212A)
EC1205	Plunger Cam
EC1206A	Puller Slide Cam (right & left)
EC1207A	Plunger Lever Rod Yoke
	Plunger Cam Roll Stud (use EC1512A)
	Plunger Cam Roll Stud Nut (use 59)
EC1208C	Drive Gear
	Drive Gear Screw (use EC1220)
EC1209	Gear Guard
	Gear Guard Screw (use EC1008)
EC1210	Gear Guard Bracket
	Gear Guard Bracket Screw (use EC1133)
EC1211	Material Clamp Cam Pin
EC1212A	Plunger Cam Roll
	Plunger Cam Roll Stud Nut (use 59)
EC1216	Drive Gear Key
EC1217	Cut-Off Cam
	Cut-Off Cam Roll (use EC1212A)
EC1219	Slug Spring Guide Plate Screw
EC1220	Drive Gear Screw

# METAL POT AND PRESSURE OILER PARTS

Part No.	Name of Part
EC1179	3/4" Railroad Union
EC1243	Fillister Head Cap Screw
EC1258	Pressure Oiler Oil Cup
EC1259	Pressure Oiler Shut-Off Valve
AEC1260	Pressure Oiler Assembly Complete (See Assembly, page 14)
EC1260	Pressure Oiler Body
EC1260 1/2	5/16" Lock Washer
EC1261	Pressure Oiler Piston Sleeve
EC1262A	Pressure Oiler Bracket
EC1262 1/2	3/8"-16 Hexagon Head Cap Screw
EC1263	Pressure Oiler Piston Sleeve Plug
EC1264A	Pressure Oiler Cover
EC1265	Pressure Oiler Mounting Bushing (when Margach Feeder is not used)
EC1266A	Pressure Oiler Piston Stop
EC1266 1/2	Long Nipple, 1/8" x 7"
337	Pressure Oiler Feed Line Elbow
342	Pressure Oiler Feed Line Street Elbow
EC1267	Pressure Oiler Piston Stop Stud
AEC1268	Pressure Oiler Piston Assembly (See Assembly, page 15)
EC1268	Pressure Oiler Piston
EC1268 1/2	Pressure Oiler Piston Seal
EC1269	Shoulder Screw (For Pressure Oiler Piston)
EC1270	Pressure Oiler Piston Packing
EC1271	Pressure Oiler Piston Packing Retainer (use EC1243)
EC1272	Pressure Oiler Piston Roller
EC1273	Pressure Oiler Weight Link Lock Washer
EC1274	Pressure Oiler Adjusting Lever Link
EC1275	Shoulder Screw
EC1276	Pressure Oiler Weight Link
EC1276 1/2	Shoulder Screw
EC1277A	Pressure Oiler Adjusting Lever
EC1278A	Pressure Oiler Weight
EC1278 1/2	Pressure Oiler Feed Line Close Nipple
AEC1279 1/2	Pressure Oiler Feed Line Tube Assembly
EC1280	Pressure Oiler Feed Line Tubing Union
AEC1281B	Pressure Oiler Diffusion Tube Assembly (See Assembly, page 15)
AEC1281 1/2	Diffusion Tube Packing (20 capsules 40 pellets each)
EC1282	Packing Retainer
EC1282 1/2 A	Packing Retainer Screw (bottom)
AEC1294	Water Sight Drain Glass Assembly Complete (See Assembly, page 15)
EC1294	Water Sight Drain Glass
EC1295	Water Sight Drain Glass Flange (Top)
EC1296A	Water Sight Drain Glass Flange (Bottom)
EC1297	Water Sight Drain Glass Gasket

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# METAL POT AND PRESSURE OILER PARTS (continued)

Part No.	Name of Part
EC1298	Water Sight Drain Glass Clamp Screw
EC1300	Dowel Pin
AEC1302-2-DS	Pot Sub-Assembly (See Assembly, page 15)
EC1305	Mold Housing
EC1306	Mold Housing Side Plate
EC1309	Pot Stud (Left)
EC1310	Pot Stud (Right)
EC1311	Pot Well Screw
EC1313	Pot Stud Nut
EC1315C	Plunger Lever
EC1316A	Plunger Rod Clevis
EC1317A	Plunger Connecting Rod
EC1318B	Plunger Rod Pin
AEC1319A	Plunger Rod Clevis Pin Assembly
EC1320	Plunger Lever Pin
EC1320½	Plunger Rod Pin Retainer
EC1321	Plunger Pin
EC1322	Plunger Lever Bracket Pin Set Screw
EC1322½	Plunger Rod Pin Retainer Washer
EC1323	Plunger Spring
EC1324	Plunger Spring Washer
EC1327B	Plunger
AEC1328A	Mold Cover Assembly
EC1329	Mold Housing Side Screw
EC1332	Plunger Lever Rod
	Plunger Rod Nut (use EC1113½)
EC1335	Pot Support (Front)
	Pot Support Dowel (use EC1005)
EC1335½A	Water Outlet Spout
EC1336	Pot Support (Rear)
AEC1337B	Metal Drip Cup Assembly
EC1340	Water Inlet Valve
EC1342½	Water Drain Cock Handle
EC1344A	Water Drain Cock
AEC1344A	Water Drain Cock Assembly (See Assembly, page 15)
EC1344½	Water Drain Cock Extension
EC1345½	Water Drain Cock Pin
EC1354	Nipple
EC1355A	Drain Pipe Outlet Bracket
	Drain Pipe Outlet Bracket Screw (use 915)
AEC1358A	Mold Cover Handle Assembly
EC1359	Drain Pipe Outlet Bracket Set Screw
AEC1375½	Water Drain Cup Assembly
EC1382	Fillister Head Machine Screw
EC1394½	Sealing Valve Handle
1614½	Set Screw
EC1648	Movable Knife Cover Screw

# METAL POT AND PRESSURE OILER PARTS (continued)

Part No.	Name of Part
EC1833A	Sight Hole Cover .....
EC1842	Drain Pipe Outlet .....
EC1880A	Diffusion Tube Adapter .....
EC1901	Pot Casing .....
EC1902A	Pot Casing Cover .....
EC1904A	Crucible Well .....
EC1905A	Sealing Valve Stem .....
EC1906A	Sealing Valve Guide & Stop Plate .....
EC1907	Pot Casing Cover Screw .....
EC1908	Diffusion Tube Adapter Guard .....
	Round Head Screw (use 1161)
EC1910	45 Degree Elbow—Plain .....
EC1911	Pipe Nipple .....
EC1913	Pipe Nipple .....
EC1914	Plunger Lever Bracket .....

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# SLUG PULLER AND SAFETY SWITCH PARTS

Part No.	Name of Part
EC1401	Slug Puller Slide Support (Right)
EC1402	Slug Puller Slide Support (Left)
	Slug Puller Slide Support Set Screw (use EC1137)
	Slug Puller Slide Support Screw (use 42)
	Slug Puller Slide Support Dowel (use EC1005)
EC1403A	Slug Puller Slide
EC1404	Slug Puller Wedge Gib
EC1405B	Slug Puller Release Slide Plate
EC1406	Slug Puller Wedge Gib Screw
EC1407	Wedge Spring Plunger Post
	Wedge Spring Plunger Post Nut (use EC1416)
EC1408	Wedge Spring Plunger
	Wedge Spring Plunger Cotter (use 68)
EC1409	Puller Wedge Spring
EC1410	Wedge Plunger Spring Collar
EC1412	Puller Slide Lever Link
EC1413	Puller Slide Lever Link Pin
	Puller Slide Lever Link Pin Cotter (use 68)
EC1415A	Puller Slide Lever
EC1416	Wedge Spring Plunger Post Nut
EC1417A	Puller Slide Cam Roll Pin
EC1419	Slug Puller Slide Rod
EC1421A	Safety Switch Bracket
EC1422	Feed Adjusting Screw
EC1423	Feed Adjusting Screw Nut
EC1438	Cutter Head Spring
EC1439	Safety Switch Guard Screw
AEC1440A	Puller Wedge Sub-Assembly (See Assembly, page 15)
EC1440A	Slug Puller Wedge
EC1441	Slug Puller Wedge Ball
EC1442	Slug Puller Wedge Handle Stud
AEC1443	Puller Wedge Handle Assembly
EC1444	Puller Wedge Handle
EC1446	Puller Wedge Ball Retainer
EC1447	Puller Wedge Stop Pin
AEC1447½	Puller Wedge Shim Assembly (12 point) (See Assembly, page 16)
AEC1448	Puller Wedge Shim Assembly (12 point) (See Assembly, page 16)
AEC1448½	Puller Wedge Shim Assembly (6 point) (See Assembly, page 16)
EC1449	Shim Dowel (Left Hand) (12 point)
EC1449½	Shim Dowel (Left Hand) (6 point)
EC1454	Shim Dowel (Right Hand) (12 point)
EC1454½	Shim Dowel (Right Hand) (6 point)
EC1488½	Fillister Head Cap Screw

# MATERIAL CLAMP AND CUT-OFF LEVER PARTS

Part No.	Name of Part
EC1219	Slug Spring Guide Plate Screw
EC1322	Set Screw
EC1501	Material Clamp Bracket
	Material Clamp Bracket Screw (use 42)
	Material Clamp Bracket Dowel (use EC1005)
EC1502B	Material Clamp Yoke
EC1503	Material Clamp Yoke Stud
	Material Clamp Yoke Stud Nut (use EC1416)
EC1504	Material Clamp Spring
EC1505	Material Clamp Spring Plate
EC1507	Material Clamp Yoke Pin
	Material Clamp Yoke Pin Cotter (use 68)
EC1508A	Material Clamp Lever
	Cut-Off Lever Bracket
	Cut-Off Lever Bracket Screw (use 915)
EC1509	Cut-Off Lever Bracket Dowel (use EC1005)
	Material Clamp Lever Bracket
	Material Clamp Lever Bracket Screw (use 915)
	Material Clamp Lever Bracket Dowel (use EC1005)
	Fulcrum Pin for Cut-Off Lever
	Cut-Off Lever Fulcrum Pin Set Screw (use EC1115)
EC1510	Fulcrum Pin for Material Clamp Lever
	Material Clamp Lever Fulcrum Pin Set Screw (use EC1115)
EC1511	Slug Spring Guide Plate Fulcrum Pin
EC1512A	Material Clamp Cam Roll Stud
	Material Clamp Cam Roll Stud Nut (use 59)
EC1514	Slug Guide Spring
EC1515A	Slug Spring Guide Post
EC1516	Slug Spring Guide Post Stud
EC1517	Slug Spring Guide Fulcrum Screw
EC1518C	Slug Spring Guide Plate
	Slug Spring Guide Plate Fulcrum Pin (use 528)
	Slug Spring Guide Plate Fulcrum Pin Cotter Pin (use EC1511)
AEC1522D	Cut-Off Lever Assembly (See Assembly, page 16)
EC1522D	Cut-Off Lever
EC1523B	Cut-Off Lever Shoe
EC1529	Cut-Off Lever Spring
	Cut-Off Lever Spring Screw (use 40)
EC1532	Slug Guide Roll
EC1533	Slug Guide Roll Stud
EC1534	Slug Guide Clamp Nut
EC1535	Slug Guide Roll Stud Washer
EC1536A	Twin Lead Separator
EC1613A	Cutter Head Slug Guide
AEC1615A	Cutter Head Assembly (See Assembly, page 16)

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# MATERIAL CLAMP AND CUT-OFF LEVER PARTS (continued)

Part No.	Name of Part
EC1615A	Cutter Head
EC1616	Stationary Knife
EC1617	Movable Knife
EC1618B	Movable Knife Cover
EC1620A	Knife Spring
EC1621	Movable Knife Spring Pin
EC1622	Slug Stripper Plate
EC1623	Slug Stripper Post
EC1624A	Slug Stripper Post Clamp Screw
EC1625	Slug Stripper Catch
EC1626	Stripper Catch Fulcrum Screw
EC1627	Cutter Head Guide Rod
AEC1628C	Material Cut Off Operating Rod
EC1628	Cut-Off Operating Rod
EC1648	Movable Knife Cover Screw
EC1652	Slug Stripper Post Stud
EC1653	Cutter Head Pin



# MATERIAL TABLE PARTS

Part No.	Name of Part
EC1601	Material Table Bracket Material Table Bracket Screw (use 42) Material Table Bracket Dowel (use EC1005)
EC1602A	Material Table
EC1603	Material Table End Bracket Material Table End Bracket Screw (use EC1611) Material Table End Bracket Dowel (use EC1612)
EC1604A	Material Guide Plate
EC1605A	Guide Plate Adjusting Screw
EC1606	Guide Plate Binder Screw
EC1607	Stacker Lever
EC1608	Stacker Roll
EC1609	Stacker Roll Stud
EC1610	Stacker Spring Stacker Spring Screw (use EC1219)
EC1611	Material Table End Bracket Screw
EC1612	Material Table End Bracket Dowel
EC1614A	Cutter Head Bracket
EC1629	Cut-Off Operating Rod Spring Collar Cut-Off Operating Rod Spring Collar Screw (use EC1439)
EC1630	Guide Rod Spring
EC1631	Cut-Off Gauge Block
EC1632	Gauge Block Set Screw
EC1633	Stop Plate Adjusting Screw
EC1634	Stop Plate Binder Nut
EC1635	Stop Plate Adjusting Screw Spring
EC1636	Slug End Guide
EC1637	Stop Plate
EC1638	Stop Plate Guide Rod
EC1639	Stop Plate Lock Nut
EC1640	Material Table Brace Material Table Brace Screw (use EC1645)
AEC1641	Motor Assembly Motor Screw (M210)
EC1642A	Motor Pulley Motor Pulley Set Screw (use 1614½)
EC1644	Stacker Lever Pawl Stacker Lever Pawl Screw (use EC1133)
EC1645	Material Table Brace Screw
EC1646	Stacker Lever Fulcrum Pin
EC1647	Stacker Lever Friction Spring
EC1649	Belt
M210	Motor Screw
584	Motor Screw Washer
EC1652	Slug Stripper Post Stud
AEC1655A	Mold Remover Assembly

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# AUXILIARY ELROD EQUIPMENT AND SUPPLIES

Part No.	Name of Part
AEC1019	Mold Sealing Plate Assembly
AEC1250A-1	Special Elrod Oil (gallon can)
AEC1250A-5	Special Elrod Oil (5-gallon can)
AEC1326	Lee Pot Well Scraper
AEC1328A	Mold Cover Assembly
AEC1337B	Metal Drip Cup Assembly
AEC1340½B	18-Pt. Mold Reamer
EC1348½B	18-Pt. Mold Reamer Handle
EC1357	Metal Drip Pot Handle
EC1361	Mold Cover Slide
AEC1655A	Mold Remover Assembly

**MISCELLANEOUS  
AUXILIARY ELROD EQUIPMENT, and  
SCREWS, NUTS, WASHERS, PINS, FITTINGS, ETC.**

Part No.	Name of Part	Specifications
15A	Oiler $\frac{5}{16}$ "—32	
40	Hexagon Head Cap Screw	$\frac{5}{16}$ "—18 x 1" long
42	Hexagon Head Cap Screw	$\frac{1}{2}$ "—13 x 1" long
59	Hexagon Nut	$\frac{1}{2}$ " x 13
68	Cotter Pin (Per Dozen)	$\frac{3}{32}$ " x $\frac{1}{4}$ " long
111A	Motor Switch	
122	Headless Set Screw	$\frac{5}{16}$ "—18 x $\frac{1}{8}$ " long
123½	Motor Wire Unilet Gasket	
124½	Motor Wire Unilet Cover	
128	B. X. Standard Box Connector	
M185	Round Head Screw	$\frac{1}{4}$ "—20 x $\frac{1}{8}$ " long
M210	Hexagon Head Cap Screw	$\frac{5}{16}$ " x 18" x $\frac{1}{4}$ " long
210E	Round Head Screw	$\frac{1}{4}$ "—20 x 1" long
M216	Washer	
229	Adjusting Screw	
230	Hexagon Check Nut	$\frac{1}{4}$ "—20 x $\frac{1}{8}$ " long
282	Stud	$\frac{3}{8}$ " Rd. x $\frac{3}{8}$ " long
309E	90° Angle Box Connector	
310	$\frac{1}{8}$ " Pipe Railroad Union	
327	$\frac{1}{8}$ " Close Nipple	
332	Burner Valve Nipple	$\frac{1}{8}$ " Nipple 3" long
336	$\frac{1}{8}$ " Pipe Tee	
337	$\frac{1}{8}$ " Pipe Elbow	
338	Pipe Nipple	$\frac{1}{8}$ " x 3" long
342	$\frac{1}{8}$ " Street Elbow	
381	Nipple	$\frac{1}{8}$ " x 2¼" long
451	Flat Head Screw	$\frac{1}{4}$ "—20 x $\frac{1}{2}$ " long
512	Dowel Pin	$\frac{3}{16}$ " x $\frac{3}{8}$ " long
517	Dowel Pin	$\frac{1}{8}$ " x $\frac{9}{16}$ " long
528	Cotter Pin	
562	Check Nut	$\frac{5}{16}$ "—18 x $\frac{3}{16}$ " thick
570	Fillister Head Screw	No. 8—36 x $\frac{1}{8}$ " long
584	Washer	$\frac{5}{16}$ " x $\frac{1}{16}$ " thick
615½	Lock Washer	$\frac{3}{8}$ " x $\frac{1}{8}$ " x $\frac{3}{32}$ " plain
676½	Dowel Pin	$\frac{1}{8}$ " x $\frac{3}{8}$ " long
738	No. 2 Taper Pin	1½" long
754	Dowel Pin	$\frac{3}{16}$ " x $\frac{7}{16}$ " long
815	Dowel Pin	$\frac{5}{16}$ " x 2¼" long
915	Hexagon Head Cap Screw	$\frac{3}{8}$ "—16 x 1" long
918	Shoulder Stud	$\frac{3}{8}$ " Rd. x 1¼" long
EC1110½	Steel Ball	
EC1113½	Hex Nut	$\frac{3}{8}$ "—11 x $\frac{3}{8}$ " thick
EC1452A	Safety Switch Insulator Bushing	1½ Rd. x $\frac{3}{8}$ " long
EC1627½	Check Nut	No. 10—32 x $\frac{1}{8}$ "

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# ASSEMBLIES

Assembly No.	Name of Part
AEC1019	Mold Sealing Plate Assembly, consisting of: . . . . . 1 AEC1358A Mold Cover Handle Assembly 1 EC1019 Mold Sealing Plate 1 741 Lock Washer
AEC1201	Cam Shaft Assembly, consisting of: . . . . . 1 EC1201 Cam Shaft 1 EC1203 Cam Shaft Collar 1 EC1204 Material Clamp Cam 1 EC1205 Plunger Cam 2 EC1206A Puller Slide Cam (right & left) 6 EC1211 Material Clamp Cam Pin 1 EC1217 Cut-Off Cam
AEC1260	Pressure Oiler Assembly, complete, consisting of: . . . . . 1 EC1243 Fillister Head Cap Screw 1 EC1258 Pressure Oiler Oil Cup 1 EC1259 Pressure Oiler Shut-Off Valve 2 EC1260½ 5/16" Lock Washer 1 AEC1260-1 Pressure Oiler Body Sub-Assembly (see page 15) 1 EC1262A Pressure Oiler Bracket 2 EC1262½ ¾"—16 Hexagon Head Cap Screw 1 EC1264A Pressure Oiler Cover 2 EC1265 Pressure Oiler Mounting Bushing (when Margach Feeder is not used) 1 EC1266½ Long Nipple ¼" x 7" 2 EC1267 Pressure Oiler Piston Stop Stud 1 EC1268½ Pressure Oiler Piston Seal 1 AEC1268 Pressure Oiler Piston Assembly (see page 15) 2 EC1269 Shoulder Screw for Pressure Oiler Piston 1 EC1270 Pressure Oiler Piston Packing 1 EC1271 Pressure Oiler Piston Packing Retainer 1 EC1272 Pressure Oiler Piston Roller 1 EC1273 Pressure Oiler Weight Link Lock Washer 1 EC1274 Pressure Oiler Adjusting Lever Link 2 EC1275 Shoulder Screw 1 EC1276 Pressure Oiler Weight Link 2 EC1276½ Shoulder Screw 1 EC1277A Pressure Oiler Adjusting Lever 1 EC1278A Pressure Oiler Weight 1 EC1278½ Pressure Oiler Feed Line Close Nipple 1 AEC1279½ Pressure Oiler Feed Line Tube Assembly 2 EC1280 Pressure Oiler Feed Line Tubing Union 3 EC1382 Fillister Head Machine Screw 4 230 Hexagon Check-Nut ¼"—20 x ½" long 1 336 ¾" Pipe Tee 1 337 ¾" Pipe Elbow 3 342 ¾" Street Elbow

# ASSEMBLIES (continued)

Assembly No.	Name of Part
	2 615½ Lock Washer
	2 AEC1281B Pressure Oiler Diffusion Tube Assembly (Listed Below)
	1 AEC1250A-1 Special Elrod Mold Oil (1-gallon can)
AEC1260-1	Pressure Oiler Body Sub-Assembly, consisting of: . . . . .
	1 EC1260 Pressure Oiler Body
	1 EC1261 Pressure Oiler Piston Sleeve
	1 EC1263 Pressure Oiler Piston Sleeve Plug
AEC1268	Pressure Oiler Piston Assembly, consisting of: . . . . .
	1 EC1266A Pressure Oiler Piston Stop
	1 EC1268 Pressure Oiler Piston
	1 738 No. 2 Taper Pin 1½" long
AEC1281B	Pressure Oiler Diffusion Tube Assembly, consisting of: . . . . .
	1 EC1281B Pressure Oiler Diffusion Tube Body (not sold separately)
	EC1281½ Diffusion Tube Packing (use 1 Capsule for each packing)
	1 EC1282 Packing Retainer
	1 EC1282½A Packing Retainer Screw (bottom)
AEC1294	Water Sight Drain Glass Assembly, consisting of: . . . . .
	1 EC1294 Water Sight Drain Glass
	1 EC1295 Water Sight Drain Glass Flange (top)
	1 EC1296A Water Sight Drain Glass Flange (bottom)
	2 EC1297 Water Sight Drain Glass Gasket
	3 EC1298 Water Sight Drain Glass Clamp Screw
AEC1302-2-DS	Crucible Sub-Assembly (for replacement only), consisting of: . . . . .
	1 AEC1302-1-DS Pot Sub-Assembly
	2 EC1309 Pot Stud (left)
	2 EC1310 Pot Stud (right)
	2 EC1311 Pot Well Screw
	1 EC1317A Plunger Connecting Rod
	1 EC1321 Plunger Pin
	1 EC1327B Plunger
	1 EC1880A Diffusion Tube Adapter
	1 EC1904A Crucible Well
	1 EC1905A Sealing Valve Stem
	1 EC1913 Pipe Nipple
	1 327 Close Nipple
	1 517 Dowel Pin
AEC1344A	Water Drain Cock Assembly, consisting of: . . . . .
	1 EC1342½ Water Drain Cock Handle
	1 EC1344A Water Drain Cock
	1 EC1344½ Water Drain Cock Extension
	2 EC1345½ Water Drain Cock Pin
AEC1440A	Puller Wedge Sub-Assembly, consisting of: . . . . .
	1 AEC1443 Puller Wedge Handle Assembly

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# ASSEMBLIES (continued)

Assembly No.	Name of Part
	1 EC1440A Slug Puller Wedge
	8 EC1441 Slug Puller Wedge Ball
	1 EC1442 Slug Puller Wedge Handle Stud
	1 EC1446 Puller Wedge Ball Retainer
	1 EC1447 Puller Wedge Stop Pin
AEC1447½	Puller Wedge Shim Assembly (2 point) consisting of: ...
	1 EC1447½ Puller Wedge Stop Pin
	1 EC1449 Shim Dowel (left hand)
	1 EC1454½ Shim Dowel (right hand)
AEC1448	Puller Wedge Shim Assembly (12-point), consisting of: ...
	1 EC1448 Puller Wedge Shim (not sold separately)
	1 EC1449 Shim Dowel (left hand)
	1 EC1454A Shim Dowel (right hand)
AEC1448½	Puller Wedge Shim Assembly (6-point), consisting of:
	1 EC1448½ Puller Wedge Shim (not sold separately)
	1 EC1449½ Shim Dowel (left hand)
	1 EC1454½ Shim Dowel (right hand)
AEC1522D	Cut-Off Lever Assembly, consisting of: ...
	1 EC1522D Cut-Off Lever
	1 EC1523B Cut-Off Lever Shoe
	2 570 Fillister Head Screw
AEC1615A	Cutter Head Assembly, consisting of: ...
	2 EC1219 Slug Spring Guide Plate Screw
	1 EC1322 Set Screw
	1 EC1613A Cutter Head Slug Guide
	1 EC1615A Cutter Head
	1 EC1616 Stationary Knife
	1 EC1617 Movable Knife
	1 EC1618B Movable Knife Cover
	1 EC1620A Knife Spring
	1 EC1621 Movable Knife Spring Pin
	1 EC1622 Slug Stripper Plate
	1 EC1623 Slug Stripper Post
	1 EC1624A Slug Stripper Post Clamp Screw
	1 EC1625 Slug Stripper Catch
	1 EC1626 Stripper Catch Fulcrum Screw
	4 EC1648 Movable Knife Cover Screw
	1 EC1652 Slug Stripper Post Stud
	1 EC1653 Cutter Head Pin

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When ordering parts, always give serial number of the machine.

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